

Cement Materials Coating System

Standard Specifications of BONNFLON C-SR Coating System

Process	Material to be used	Composition ratio Main agent: Hardener (kg)	Dilution (%)	Standard needed quantity (kg/m ²)	Times of coating	Coating interval (23°C)	Coating method
Surface preparation	Check the surface to be coated, remove adhered materials, stains that will work against the coating work.						
Undercoat	ABF #600 White primer	10 : 5	30~50 Exclusively used thinner	0.12~0.14	1	6 hours or more, within 7 days	Roller Spray Brush
Intermediate coat	Bonnflon #1000SR Intermediate coat	13 : 1	10~40 Bonnflon thinner	0.12~0.14	1	3 hours or more	Roller Spray Brush
Finishing coat	Bonnflon #1000SR Topcoat	12.5 : 2.5	20~30 Bonnflon thinner	0.14~0.15	1	—	Roller Spray Brush

Cement Materials Coating System

Standard Specifications of BONNFLON HB C-SR Coating System

Process	Material to be used	Composition ratio Main agent: Hardener (kg)	Dilution (%)	Standard needed quantity (kg/m ²)	Times of coating	Coating interval (23°C)	Coating method
Surface preparation	Check the surface to be coated, remove adhered materials, stains that will work against the coating work.						
Undercoat	ABF #600 White primer	10 : 5	30~50 Exclusively used thinner	0.12~0.15	1	16 hours or more, within 7 days	Roller Spray Brush
Intermediate coat	Bonnflon #1000 Surfacor	15 : 1	30~40 Exclusively used thinner	0.13~0.16	1	16 hours or more, within 7 days	Roller Spray Brush
Finishing coat	Bonnflon #1000SR Topcoat	12.5 : 2.5	20~30 Bonnflon thinner	0.14~0.17	1	—	Roller Spray Brush

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